# SORMAT 🔁

## Through bolt S-KAK 20/70 HDG

SORMAT CODE 9640002182



#### Premium-quality through bolts for fixing in noncracked and cracked concrete

- Torque-controlled expansion anchors for pre-, pushthrough and distance installations.
- When torque is applied the expansion clip expands developing frictional grip with the drill hole walls.
- Anchor diameter and max. fixture thickness marked on the body.
- The use of S-KA setting tool makes serial installation safer and quicker.
- HDG for dry and humid indoor use, outdoor inland rural areas only.

#### PRODUCT OVERVIEW

| Other codes | SNRO 1356762 /            |
|-------------|---------------------------|
| Material    | Steel, hot dip galvanized |
| Packages    | box (bag): 5 / outer      |
|             | carton: 25 / pallet: 1050 |
| Weight      | 572.6 kg / 1000           |
|             |                           |

#### APPLICATIONS

- Steel structures
- Column base plates
- Seatings
- Barriers
- Cable racks
- Handrails
- Ladders
- Façade systems

#### APPROVALS / CERTIFICATES



### **Technical data**

#### INSTALLATION DETAILS

Size Length (L)

#### BASE MATERIALS

#### ALSO SUITABLE FOR

- Natural stone
- Non-cracked concrete

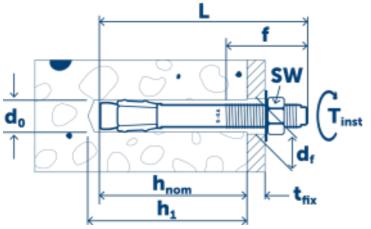
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INSTALLATION DETAILS

| M20 | Hole in fixture (D <sub>f</sub> )                 | 22 |
|-----|---|----|
| 220 | Drill hole diameter (d <sub>0</sub> ) $\emptyset$ | 20 |

- May 23, '21 12:25 11:25:59

Thread (f) Width across flats (SW) Max. fixture thickness (T<sub>fix</sub> )



| 55 | Minimum drill hole depth                   | 135 |
|----|--|-----|
| 30 | Drill hole depth (h <sub>1</sub> )         | 135 |
| 70 | Nominal setting depth (H <sub>nom</sub> )  | 125 |
|    | Effective setting depth (H <sub>ef</sub> ) | 110 |
|    | Installation torque (T <sub>inst</sub> )   | 240 |

## Performance data

| Base material               | Load type        |        | Load direction | Load value |
|-----------------------------|------------------|--------|----------------|------------|
| Non-cracked concrete C20/25 | N <sub>Rec</sub> | 125 mm | ***            | 19.8 kN    |
| Non-cracked concrete C20/25 | V <sub>Rec</sub> | 125 mm | <u> </u>       | 27.7 kN    |

### Installation

