# SORMAT 🔁

# Through bolt S-KAK 8/85 HDG

SORMAT CODE 9640003118



### Premium-quality through bolts for fixing in noncracked and cracked concrete

- Torque-controlled expansion anchors for pre-, pushthrough and distance installations.
- When torque is applied the expansion clip expands developing frictional grip with the drill hole walls.
- Anchor diameter and max. fixture thickness marked on the body.
- The use of S-KA setting tool makes serial installation safer and quicker.
- HDG for dry and humid indoor use, outdoor inland rural areas only.

## PRODUCT OVERVIEW

Other codes	SNRO 1356718 /		
Material	Steel, hot dip galvanized		
Packages	box (bag): 40 / outer		
	carton: 200 / pallet: 11200		
Weight	53.6 kg / 1000		

## APPLICATIONS

- Steel structures
- Column base plates
- Seatings
- Barriers
- Cable racks
- Handrails
- Ladders
- Façade systems

## APPROVALS / CERTIFICATES



#### ETA-08/0173 + DoPs



# Technical data

BASE MATERIALS

#### APPROVED FOR

- Cracked concrete
- Non-cracked concrete

#### ALSO SUITABLE FOR

- Natural stone
- Solid clay brick



TC 6236-21



Fire resistance (ETA-08/0173)

- May 14, '21 19:24 18:24:18

### INSTALLATION DETAILS

Size	M8	Н
Length (L)	147	D
Thread (f)	107	Ν
Width across flats (SW)	13	D
Max. fixture thickness (T <sub>fix</sub> )	85	N
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18	Hole in fixture (D <sub>f</sub> )	9
7	Drill hole diameter (d <sub>0</sub> ) $ø$	8
)7	Minimum drill hole depth	60
.3	Drill hole depth (h1)	60
35	Nominal setting depth (H <sub>nom</sub> )	50
	Effective setting depth (H <sub>ef</sub> )	45
	Installation torque (T <sub>inst</sub> )	15

# Performance data

Base material All	Load type		Load direction	Load value
Non-cracked concrete C20/25	N <sub>Rec</sub>	50 mm	**	3.6 kN
Non-cracked concrete C20/25	V <sub>Rec</sub>	50 mm	*	5.7 kN
Cracked concrete C20/25	N <sub>Rec</sub>	50 mm	*	2.0 kN
Cracked concrete C20/25	V <sub>Rec</sub>	50 mm	<b>*</b>	5.0 kN

# Installation

