# SORMAT 🔁

# Through bolt S-KAK+ 8/98/85 HDG

SORMAT CODE 9640003316



# Improved premium-quality hdg through bolts for fixing in non-cracked and cracked concrete

- Torque-controlled expansion anchors for pre-, push-through and distance installations.
- When torque is applied the expansion clip expands developing frictional grip with the drill hole walls.
- Anchor diameter and max. fixture thicknesses marked on the body. Anchor length letter code marked on the bolt head.
- M8, M10 and M12 have two different anchorage depths.
- The use of S-KA setting tool makes serial installation safer and quicker.
- HDG for dry and humid indoor use, outdoor inland rural areas only.

### PRODUCT OVERVIEW

Other codes
Material
Packages
Weight
GTIN-13

SNRO 1324102 / LVI 3253687 Steel, hot dip galvanized box (bag): 40 / outer carton: 200 / pallet: 11200 54.4 kg / 1000 6416031033162

#### **APPLICATIONS**

- Steel structures
- Column base plates
- Seatings
- Barriers
- Cable racks
- Handrails
- Ladders
- Façade systems

## APPROVALS / CERTIFICATES



ETA-16/0934 + DoPs



## BASE MATERIALS

#### APPROVED FOR

- Cracked concrete
- Non-cracked concrete

#### ALSO SUITABLE FOR

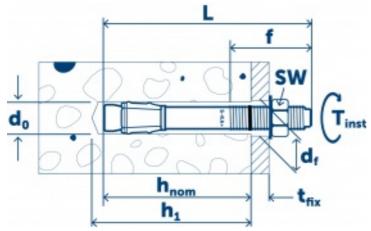
Natural stone



# Technical data

## INSTALLATION DETAILS

Size	M8
Length (L)	150
Thread (f)	110
Width across flats (SW)	13
Max. fixture thickness (T <sub>fix</sub> )	98/85



### INSTALLATION DETAILS

Hole in fixture (D <sub>f</sub> )	9
Drill hole diameter (d <sub>0</sub> ) Ø	8
Minimum drill hole depth	47/60
Drill hole depth (h <sub>1</sub> )	47/60
Nominal setting depth (H <sub>nom</sub> )	40/53
Effective setting depth (H <sub>ef</sub> )	35/48
Installation torque (T <sub>inst</sub> )	15

# Performance data

Base material All	Load type	Embedment depth (h <sub>nom</sub> )	Load direction	Load value
Non-cracked concrete C20/25	N <sub>Rec</sub>	40 mm	*	3.8 kN
Non-cracked concrete C20/25	V <sub>Rec</sub>	40 mm	<u>"</u>	7.2 kN
Non-cracked concrete C20/25	N <sub>Rec</sub>	53 mm	*	5.2 kN
Non-cracked concrete C20/25	V <sub>Rec</sub>	53 mm	ž	7.2 kN
Cracked concrete C20/25	N <sub>Rec</sub>	40 mm	*	2.4 kN
Cracked concrete C20/25	V <sub>Rec</sub>	40 mm	ž	7.2 kN
Cracked concrete C20/25	N <sub>Rec</sub>	53 mm	*	4.0 kN
Cracked concrete C20/25	V <sub>Rec</sub>	53 mm		7.2 kN

# Installation

