## SORMAT ©

## Through bolt S-KAK 8/30 HDG (3 DIY)

SORMAT CODE 9640094110


## Premium-quality through bolts for fixing in non-cracked and cracked concrete

- Torque-controlled expansion anchors for pre-, push-through and distance installations.
- When torque is applied the expansion clip expands developing frictional grip with the drill hole walls.
- Anchor diameter and max. fixture thickness marked on the body.
- The use of S-KA setting tool makes serial installation safer and quicker.
- HDG for dry and humid indoor use, outdoor inland rural areas only.

APPLICATIONS

- Steel structures
- Column base plates
- Seatings
- Barriers
- Cable racks
- Handrails
- Ladders
- Façade systems

PRODUCT OVERVIEW

|  |  |
| :--- | :--- |
| Other codes | SNRO 1371995 / |
| Material | Steel, hot dip galvanized |
| Packages | box (bag): $3 /$ outer carton: 30 |
|  | / piece: 1 |
| Weight | $36.0 \mathrm{~kg} / 1000$ |

## BASE MATERIALS

APPROVED FOR

- Cracked concrete
- Non-cracked concrete

ALSO SUITABLE FOR

- Natural stone
- Solid clay brick

ETA-08/0173 + DoPs

0809-CPR-1078

## Technical data

## Size

Length (L)
Thread (f)
Width across flats (SW)
Max. fixture thickness ( $\mathrm{T}_{\text {fix }}$ )


## 52 M

13 Drill hole depth $\left(h_{1}\right) \quad 60$
30 Nominal setting depth ( $\mathrm{H}_{\text {nom }}$ ) 5050
Effective setting depth $\left(\mathrm{H}_{\mathrm{ef}}\right)$ ..... 45
Installation torque ( $\mathrm{T}_{\text {inst }}$ ) ..... 15

Installation torque ( $\mathrm{T}_{\text {inst }}$ )

Hole in fixture $\left(D_{f}\right) \quad 9$
Drill hole diameter $\left(\mathrm{d}_{0}\right) \varnothing \quad 8$
Minimum drill hole depth 60

Performance data

| Base material All $\quad$ V | Load type | Embedment depth（hnom） | Load direction | Load value |
| :---: | :---: | :---: | :---: | :---: |
| Non－cracked concrete C20／25 | $\mathrm{N}_{\text {Rec }}$ | 50 mm | 皆 | 3.6 kN |
| Non－cracked concrete C20／25 | $V_{\text {Rec }}$ | 50 mm | 止 | 5.7 kN |
| Cracked concrete C20／25 | $\mathrm{N}_{\text {Rec }}$ | 50 mm | 为 | 2.0 kN |
| Cracked concrete C20／25 | $V_{\text {Rec }}$ | 50 mm | \％ | 5.0 kN |

## Installation



