

Through bolt S-KAK 12/20 HDG (2 DIY)

SORMAT CODE 9640094130



Premium-quality through bolts for fixing in noncracked and cracked concrete

- Torque-controlled expansion anchors for pre-, pushthrough and distance installations.
- When torque is applied the expansion clip expands developing frictional grip with the drill hole walls.
- Anchor diameter and max. fixture thickness marked on the body.
- The use of S-KA setting tool makes serial installation safer and quicker.
- HDG for dry and humid indoor use, outdoor inland rural areas only.

PRODUCT OVERVIEW

Other codes Material Packages

Weight

SNRO 1310072 /
Steel, hot dip galvanized box (bag): 2 / outer

carton: 20 107.2 kg / 1000

APPLICATIONS

- Steel structures
- · Column base plates
- Seatings
- Barriers
- Cable racks
- Handrails
- Ladders
- Façade systems

BASE MATERIALS

APPROVED FOR

- Cracked concrete
- Non-cracked concrete

ALSO SUITABLE FOR

Natural stone

APPROVALS / CERTIFICATES



ETA-08/0173 + DoPs



0809-CPR-1078



TC 4635-15



Fire resistance (ETA-08/0173)

Technical data

INSTALLATION DETAILS

Size	M12
Length (L)	118
Thread (f)	68
Width across flats (SW)	19
Max. fixture thickness (T _{fix})	20
$\begin{array}{c c} & & & \\ & & & \\ \hline \\ d_o & & \\ \hline \\ h_{nom} & \\ \hline \\ t_{fi} \end{array}$	T _{inst}

12	Hole in fixture (D _f)	14
18	Drill hole diameter (d ₀) ø	12
68	Minimum drill hole depth	90
19	Drill hole depth (h ₁)	90
20	Nominal setting depth (H _{nom})	81
	Effective setting depth (H _{ef})	70
	Installation torque (T _{inst})	50

Performance data

Base material All	Load type	Embedment depth (h _{nom})	Load direction	Load value
Non-cracked concrete C20/25	N_{Rec}	81 mm	*	7.9 kN
Non-cracked concrete C20/25	V_{Rec}	81 mm		13.1 kN
Cracked concrete C20/25	N _{Rec}	81 mm	/////////////////////////////////////	4.8 kN
Cracked concrete C20/25	V_{Rec}	81 mm		13.1 kN

Installation









