SORMAT 🔁

Through bolt S-KAK 12/30 HDG (2 DIY)

SORMAT CODE 9640094132



Premium-quality through bolts for fixing in noncracked and cracked concrete

- Torque-controlled expansion anchors for pre-, pushthrough and distance installations.
- When torque is applied the expansion clip expands developing frictional grip with the drill hole walls.
- Anchor diameter and max. fixture thickness marked on the body.
- The use of S-KA setting tool makes serial installation safer and quicker.
- HDG for dry and humid indoor use, outdoor inland rural areas only.

PRODUCT OVERVIEW

| Other codes |
|-------------|
| Material |
| Packages |
| |
| Weight |

SNRO 1310073 / Steel, hot dip galvanized box (bag): 2 / outer carton: 20 114.7 kg / 1000

APPLICATIONS

- Steel structures
- Column base plates
- Seatings
- Barriers
- Cable racks
- Handrails
- Ladders
- Façade systems

APPROVALS / CERTIFICATES



ETA-08/0173 + DoPs



Technical data

BASE MATERIALS

APPROVED FOR

- Cracked concrete
- Non-cracked concrete

ALSO SUITABLE FOR

Natural stone





- Mar 20, '21 23:17 21:17:26

INSTALLATION DETAILS

| Size M12 | Hole in fixture (D _f) |
|---|---------------------------------------|
| Length (L) 128 | Drill hole diameter (d ₀) |
| Thread (f) 78 | Minimum drill hole dep |
| Width across flats (SW) 19 | Drill hole depth (h ₁) |
| Max. fixture thickness (T _{fix}) 30 | Nominal setting depth |
| | Effective setting depth |
| k | Installation torque (Ting |
| k T → | |
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| h _{nom} | |
| k t _{fix} k t _{fix} | |
| · · · · · · · · · · · · · · · · · · · | |

h_{nom} h₁

| 12 | Hole in fixture (D _f) | 14 |
|----|---|----|
| 28 | Drill hole diameter (d ₀) \emptyset | 12 |
| 78 | Minimum drill hole depth | 90 |
| 19 | Drill hole depth (h1) | 90 |
| 30 | Nominal setting depth (H _{nom}) | 81 |
| | Effective setting depth (H _{ef}) | 70 |
| | Installation torque (T _{inst}) | 50 |
| | | |

Performance data

| Base material All | Load type | | Load direction | Load value |
|-----------------------------|------------------|-------|----------------|------------|
| Non-cracked concrete C20/25 | N _{Rec} | 81 mm | ···· | 7.9 kN |
| Non-cracked concrete C20/25 | V _{Rec} | 81 mm | <u> </u> | 13.1 kN |
| Cracked concrete C20/25 | N _{Rec} | 81 mm | | 4.8 kN |
| Cracked concrete C20/25 | V _{Rec} | 81 mm | <u>*</u> | 13.1 kN |

Installation

