# SORMAT 🔁

# Through bolt S-KAK 12/30 HDG (2 DIY)

SORMAT CODE 9640094132



### Premium-quality through bolts for fixing in noncracked and cracked concrete

- Torque-controlled expansion anchors for pre-, pushthrough and distance installations.
- When torque is applied the expansion clip expands developing frictional grip with the drill hole walls.
- Anchor diameter and max. fixture thickness marked on the body.
- The use of S-KA setting tool makes serial installation safer and quicker.
- HDG for dry and humid indoor use, outdoor inland rural areas only.

## PRODUCT OVERVIEW

Other codes
Material
Packages
Weight

SNRO 1310073 / Steel, hot dip galvanized box (bag): 2 / outer carton: 20 114.7 kg / 1000

## APPLICATIONS

- Steel structures
- Column base plates
- Seatings
- Barriers
- Cable racks
- Handrails
- Ladders
- Façade systems

## APPROVALS / CERTIFICATES



### ETA-08/0173 + DoPs



# Technical data

### **BASE MATERIALS**

#### APPROVED FOR

- Cracked concrete
- Non-cracked concrete

#### ALSO SUITABLE FOR

Natural stone





- Mar 20, '21 23:17 21:17:26

### INSTALLATION DETAILS

Size M12	Hole in fixture (D <sub>f</sub> )
Length (L) 128	Drill hole diameter (d <sub>0</sub> )
<b>Thread (f)</b> 78	Minimum drill hole dep
Width across flats (SW) 19	Drill hole depth (h <sub>1</sub> )
Max. fixture thickness (T <sub>fix</sub> ) 30	Nominal setting depth
	Effective setting depth
k	Installation torque (Ting
k T →	
h <sub>nom</sub>	
k t <sub>fix</sub> k t <sub>fix</sub>	
· · · · · · · · · · · · · · · · · · ·	

h<sub>nom</sub> h<sub>1</sub>

12	Hole in fixture (D <sub>f</sub> )	14
28	Drill hole diameter (d <sub>0</sub> ) $\emptyset$	12
78	Minimum drill hole depth	90
19	Drill hole depth (h1)	90
30	Nominal setting depth (H <sub>nom</sub> )	81
	Effective setting depth (H <sub>ef</sub> )	70
	Installation torque (T <sub>inst</sub> )	50

# Performance data

Base material All	Load type		Load direction	Load value
Non-cracked concrete C20/25	N <sub>Rec</sub>	81 mm	····	7.9 kN
Non-cracked concrete C20/25	V <sub>Rec</sub>	81 mm	<u> </u>	13.1 kN
Cracked concrete C20/25	N <sub>Rec</sub>	81 mm		4.8 kN
Cracked concrete C20/25	V <sub>Rec</sub>	81 mm	<u>*</u>	13.1 kN

# Installation

